• Heavy duty automatic feeding system suitable to transfer different types of dough, including a crumbling unit, a conveyor with a vertical pneumatic guillotine, a bowl tilting device and a conveyor which feeds the forming section.

• The bowl tilting device driven by a motor-reducer discharges the dough from the bowl to automatic dough feeding system. The accident prevention system and the material used follow the strictest safety and sanitary rules.

• The dough feeding system is controlled by a control panel with PLC and Touch Screen with possibility to set all working parameters as belt speed, guillotine cutting frequency etc. A tailored dough feeding arrangement can be set on the control panel as well as recipes recall.

• Possibility to bypass the crumbling device through a stainless steel slide. The dough feeding conveyor is prepared to house a metal detector with the possibility of automatic discharge of contaminated dough.

• All parts in contact with the dough are made of stainless steel or of alimentary plastic material approved by FDA rules.

• Machine manufactured in compliance with the sanitary and safety rules.
**BAH + CRE**

*mod. *
- 800
- 1000
- 1200

- **Dough feeder**

- **OPTIONALS**

- Dough feeder
- Feeding conveyor
- Three cylinders
- Rotary moulding machine

**TECHNICAL DATA - ТЕХНИЧЕСКИЕ ДАННЫЕ**

<table>
<thead>
<tr>
<th>Model</th>
<th>Dimensions</th>
<th>Power</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>BAH 800</td>
<td>3100 x 930</td>
<td>5.5 kW</td>
<td>1000 Kg</td>
</tr>
<tr>
<td>BAH 1000</td>
<td>3300 x 1130</td>
<td>5.5 kW</td>
<td>1100 Kg</td>
</tr>
<tr>
<td>BAH 1200</td>
<td>4000 x 1330</td>
<td>7.5 kW</td>
<td>1200 Kg</td>
</tr>
</tbody>
</table>

- Soft dough crumbling device for soft biscuits
- Vertical guillotine with orthogonal blades in order to cut hard dough in small pieces.
- Dough feeding transport belt CRE prepared for assembling a metal detector.
- Dough feeding transport belt CRE with retracting nose bar for automatic discharge of contaminated dough or to feed two forming sections.
- Dough feeding system CRE with additional reversible conveyor for automatic discharge of contaminated dough.
- SEW EURODRIVE motor.
- Cover for dough feeding system in order to avoid dough contamination.

**LASER s.r.l.**

via Saturno, 36
37059 S. Maria di Zevio (VR)
tel. 0039 045 6051428
fax 0039 045 6051426
e-mail: laser@laserbiscuit.it
www.laserbiscuit.it